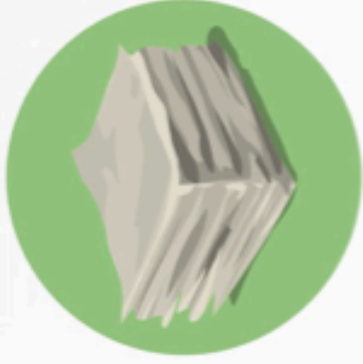




DEFECTS



OVER-
PRODUCTION



WAITING



NON-UTILISED
TALENT



TRANSPORT



INVENTORY



MOTION



EXTRA
PROCESSING

The 8 Wastes